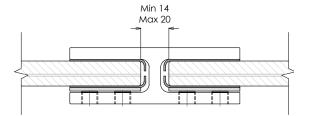
PLATEFIX PF150 SYSTEM

Balustrade Stiffener Brackets

STRAIGHT BRACKET

13.5-15.5mm GLASS

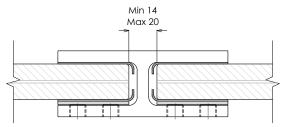
300149



STRAIGHT BRACKET

17.2 - 21.52mm GLASS

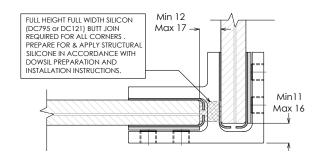
300150



CORNER BRACKET

13.5-15.5mm GLASS

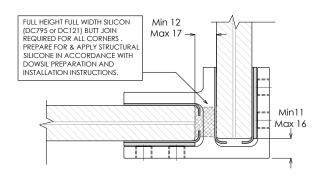
300151



CORNER BRACKET

17.2 - 21.52mm GLASS

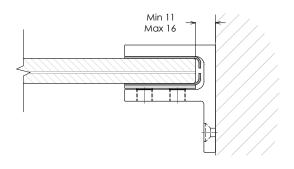
300152



WALL BRACKET

13.5-15.5mm GLASS

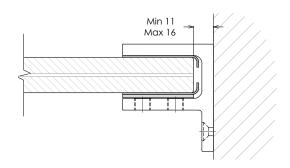
300153



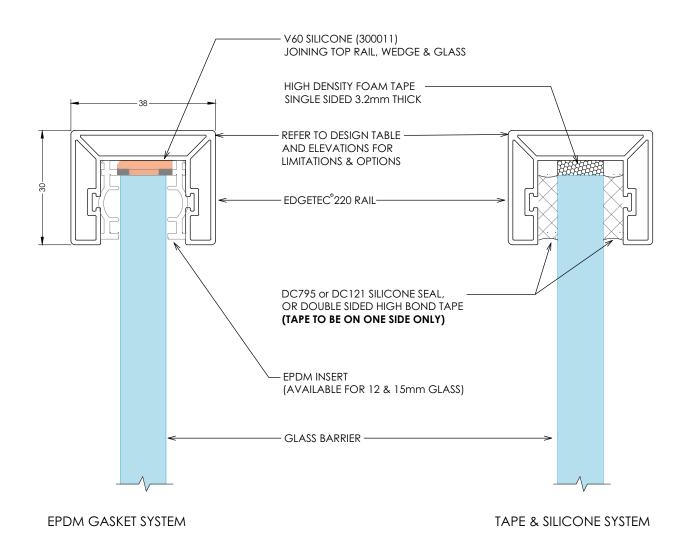
WALL BRACKET

17.2 - 21.52mm GLASS

300154



Edgetec® 220 Link Rail



INSTALLATION NOTES:

- 1. Cut short lengths of gasket (nom 50mm) and place at approximately 700mm centres.
- 2. Cut / adjust interlinking rail to correct dimensions and test in position.
- 3. Remove all parts from glass barrier and install full cut lengths of gasket to top edge of glass barrier.
- 4. Assemble top rail, joiners and suitable end plates.
- 5. Place blobs of v60 silicone in every gasket hole.
- 6. Place top rail extrusion, joiners and end plates in position on glass barrier, clipping firmly to gasket.
- Tape assembled components down to glass barrier and wait 24hrs to fully bond. 7.
- 8. Clean up any excess silicone.

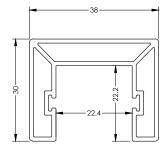
Note: rail ends must be attached to structure or structural post. Extrusion joins must have a suitable joiner plate



Edgetec® 220 Link Rail

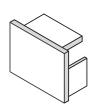
Edgetec® 220 Rail for 12mm 8 15mm Glass

Full Length (5800mm) 300729 Half Length (2900mm) 300726 38x30mm



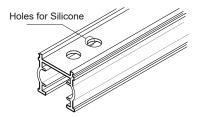
Edgetec® 220 Rail

End Cap (300494) 38x30mm



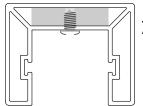
Edgetec® 220 Rail

Black EPDM Gasket (2900mm length) for 12mm Glass 300593 for 15mm Glass 300594



Joiners: (After cutting extrusions to length)

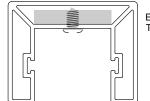
- With Joiner in place, spot drill from below for position
- Drill out to joiner to 3mm dia, extrusion to 4mm dia
- Use No 6 x 1/4in SS ST Pan sq drive Screw (301993)



Joiners both 22.5 x 5mm Aluminium

End Plates: (After cutting extrusions to length)

- With End Plate in place, spot drill from below for position
- Drill out to SS tab to 3mm dia, extrusion to 4mm dia
- Use No 6 x 1/4in SS ST Pan sq drive Screw (301993)
- End Plate must be securely attached to Post or structure.



End Plate Tabs all 22.5 x 4mm SS.

JOINERS NOM. 22.5 X 5MM ALUMINIUM

Edgetec® 220 Rail Inline Joiner (#300847)



Edgetec® 220 Rail Fixed 90 Degree Joiner (#300848)

50x50x5mm



Edgetec® 220 Rail Vertical Adjustable Joiner (#301990)



Edgetec® 220 Rail Horizontal Fixed Joiner (#301985)



Edgetec® 220 Rail Horizontal Adjustable Joiner (#301988)



Edgetec® 220 Rail Wall **Bracket Post End***

(#301992) 60x46mm



* Suits AP65 Aluminium Post

Edgetec® 220 Rail Wall **Bracket Left Hand**

(#301004)120x45mm



Edgetec® 220 Rail Wall **Bracket Right Hand** (#301006)

120x45mm



Edgetec® 220 Rail Wall **Bracket Post End**

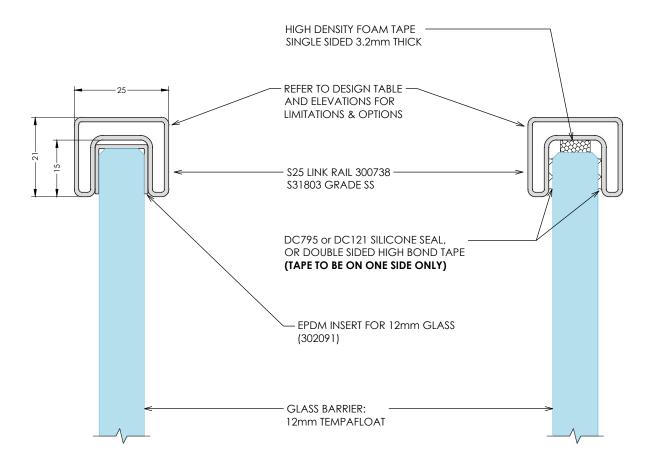
(#301149) 100x45mm



TABS ALL 22.5 X 4MM. FRONT FACES ALL 3MM.

S25 Link Rail

S25-01 S25 RAIL - TYPICAL INSTALLATIONS



EPDM GASKET SYSTEM

TAPE & SILICONE SYSTEM

NOTES:

- 1. Interlinking rail details are only to be used on metro performance glass. Cantilevered glass balustrades.
- 2. Prepare for and apply DC795 & DC121 structural silicone in accordance with dow. Corning preparation and installation instructions.
- 3. Interlinking rail splice & corner connections are shown on drawings S25-02 & S25-03
- 4. Interlinking rail end connection brackets 8 attachment details are shown on drawings S25-04 to S25-08.
- 5. All screws to be stainless steel with a minimum ultimate shear strength of 3.5kN (per Screw).
- 6. Link rail section and connection pieces to be S31803 grade stainless steel, In accordance with NZS 4673:2001.
- 7. Refer to warranty 8 maintenance pages for periodic inspection, cleaning 8 maintenance requirements.

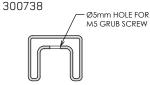


S25 Link Rail

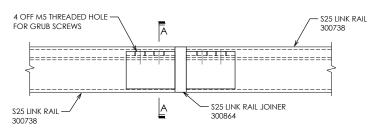
S25-02 S25 RAIL - SPLICE CONNECTION DETAIL

All fixings to be stainless steel



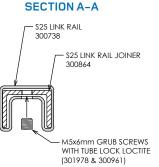


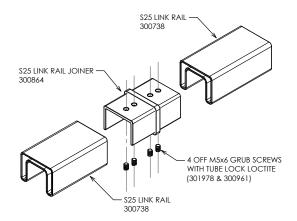
S25 LINK RAIL - SPLICE CONNECTION ELEVATION



S25 LINK RAIL INLINE JOINER 300852



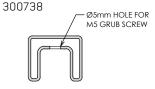




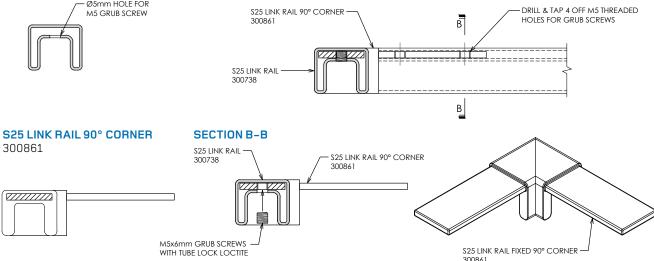
S25-03 S25 RAIL - 90° CORNER CONNECTION DETAIL

All fixings to be stainless steel

S25 LINK RAIL SECTION



S25 LINK RAIL - 90° CORNER CONNECTION ELEVATION



LEFT HAND - 300148

S25 Link Rail

S25-04 S25 RAIL WALL BRACKET

All fixings to be stainless steel

S25 LINK RAIL SECTION

300738



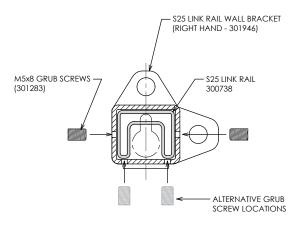
RIGHT HAND - 301946 LEFT HAND - 300148 RIGHT HAND - 301946

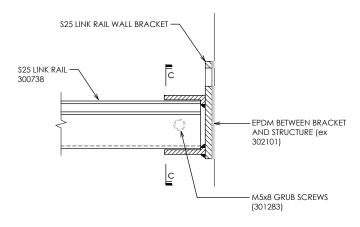
Ø2.5mm PILOT HOLES FOR 2 x M5 GRUB SCREWS

S25 LINK RAIL WALL BRACKET

SECTION C-C

S25 LINK RAIL - END BRACKET SECTION



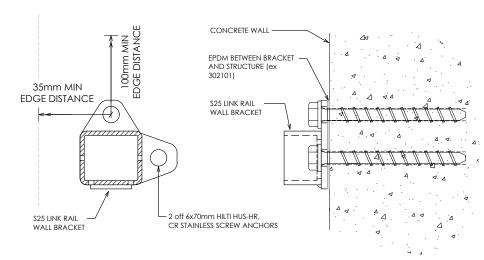


S25-05 S25 RAIL - END BRACKET CONCRETE WALL ATTACHMENT

All fixings to be stainless steel

NOTES:

- 1. Concrete wall is to be designed by project structural engineer for loads Imposed by balustrade. ULS Point load, n* = 0.9kN -
 - Inwards, outwards or down.
- 2. Concrete wall to be minimum 140mm thick.
- 3. Concrete wall must be reinforced & is to be designed & detailed in accordance with NZS3101.
- 4. Minimum concrete strength =



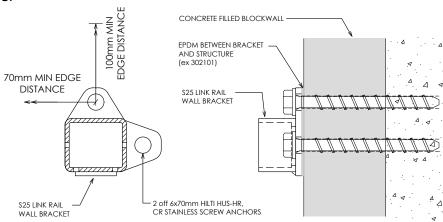
S25 Link Rail

S25-06 S25 RAIL - END BRACKET BLOCKWALL ATTACHMENT

All fixings to be stainless steel

NOTES:

- Blockwall is to be designed by Project structural engineer for loads imposed by Balustrade. ULS point load, n* = 0.9kN - inwards, outwards or Down.
- 2. Minimum blockwall thickness = 140mm.
- 3. Blockwall must be corefilled / Reinforced 8 is to be designed 8 detailed in Accordance with NZS4230 or NZS4229.
- 4. Minimum corefill concrete Strength = 17.5MPa.

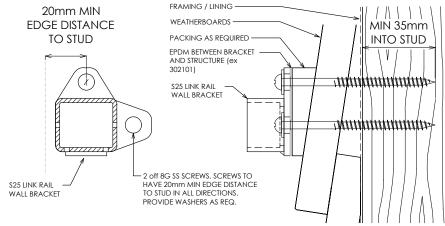


S25-07 S25 RAIL - END BRACKET WEATHERBOARD ATTACHMENT

All fixings to be stainless steel

NOTES:

- Timber stud wall is to be designed by project Structural engineer for loads imposed by balustrade. ULS Point load, n* = 0.9kN - Inwards, outwards or down.
- 2. Minimum stud size = 90x45.
- 3. Minimum timber grade = SG8.
- Timber stud wall to be Designed 8 detailed in accordance with NZS3603 or NZS3604.

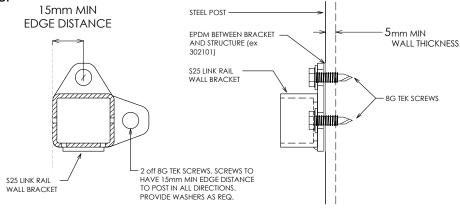


S25-08 S25 RAIL - END BRACKET STEEL POST ATTACHMENT

All fixings to be stainless steel

NOTES:

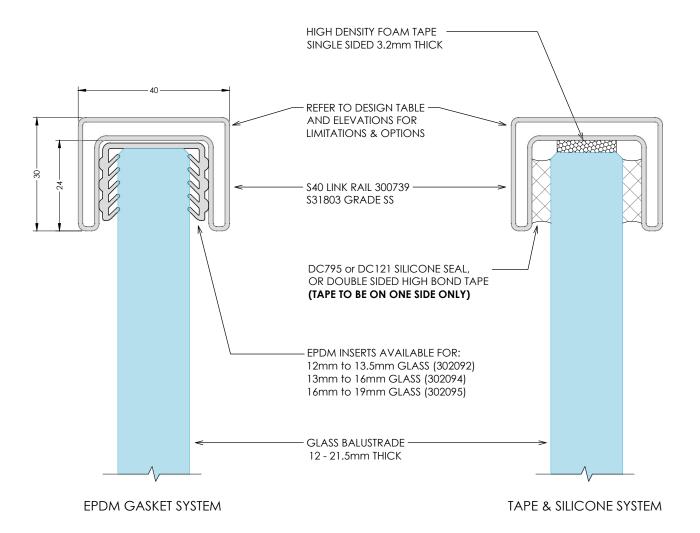
- Steel post is to be designed by project structural engineer for loads imposed by balustrade. ULS point load, n* = 0.9kN - inwards, outwards or down.
- 2. Building designer to ensure durability requirements of connection are met.
- 3. Minimum steel post wall thickness = 5mm.
- 4. Minimum steel grade = 300MPa.





S40 Link Rail

S40-01 S40 RAIL - TYPICAL INSTALLATIONS



NOTES:

- 1. Interlinking rail details are only to be used on metro performance glass cantilevered glass balustrades.
- 2. Prepare for and apply DC795 & DC121 structural silicone in accordance with dow corning preparation and installation instructions.
- 3. Interlinking rail splice & corner connections are shown on drawings S40-02 & S40-03
- 4. Interlinking rail end connection brackets θ attachment details are shown on drawings S40-04 to S40-08.
- 5. All screws to be stainless steel with a minimum ultimate shear strength of 3.5kN (per screw).
- 6. Link rail section and connection pieces to be S31803 grade stainless steel, in accordance with NZS 4673:2001.
- 7. Refer to warranty & maintenance pages for periodic inspection, cleaning & maintenance requirements.



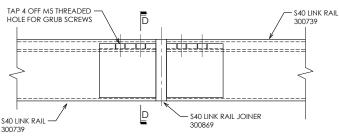
S40 Link Rail

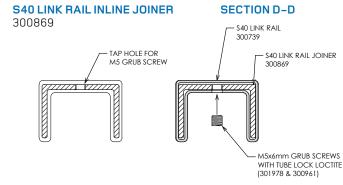
S40-02 S40 RAIL - SPLICE CONNECTION DETAIL

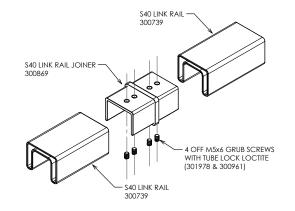
All fixings to be stainless steel



S40 LINK RAIL - SPLICE CONNECTION ELEVATION

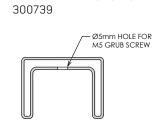






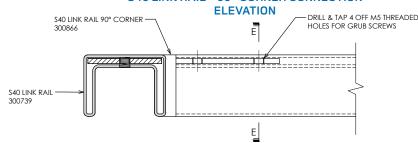
S40-03 S40 RAIL - 90° CORNER CONNECTION DETAIL

All fixings to be stainless steel

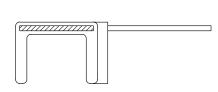


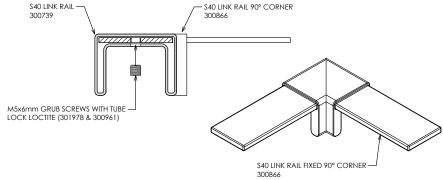
S40 LINK RAIL SECTION

S40 LINK RAIL - 90° CORNER CONNECTION



S40 LINK RAIL 90° CORNER 300866





 $\textbf{IMPORTANT NOTE:} \ \text{Conforming to NZS 4223.3.2016} \ \text{and Building Code Clause B1/AS1 Cl 7.3.1}$

SECTION E-E

S40 Link Rail

S40-04 S40 RAIL WALL BRACKET

All fixings to be stainless steel

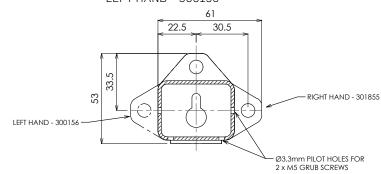
S40 LINK RAIL SECTION

300739

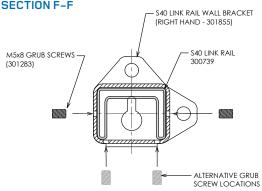


S40 LINK RAIL WALL BRACKET

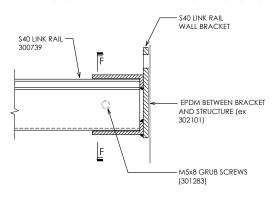
RIGHT HAND - 301855 LEFT HAND - 300156



SECTION F-F



S40 LINK RAIL - END BRACKET SECTION

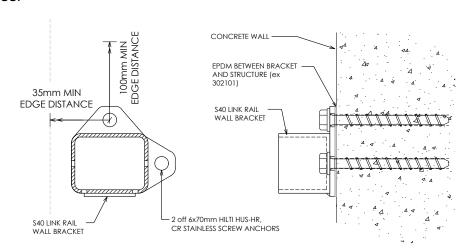


S40-05 S40 RAIL - END BRACKET CONCRETE WALL ATTACHMENT

All fixings to be stainless steel

NOTES:

- 1. Concrete wall is to be designed by project structural engineer for loads imposed by balustrade. ULS point load, n* = 0.9kN - inwards, outwards or down.
- 2. Concrete wall to be minimum 140mm thick
- 3. Concrete wall must be reinforced ϑ is to be designed ϑ detailed in accordance with NZS3101.
- 4. Minimum concrete strength = 20MPa.



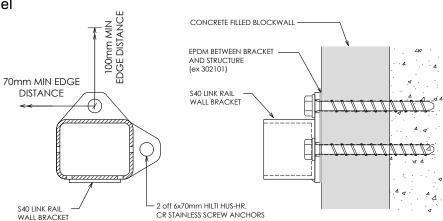
S40 Link Rail

S40-06 S40 RAIL - END BRACKET BLOCKWALL ATTACHMENT

All fixings to be stainless steel

NOTES:

- Blockwall is to be designed by project structural engineer for loads imposed by balustrade. ULS point load, n* = 0.9kN - inwards, outwards or down.
- 2. Minimum blockwall thickness = 140mm.
- 3. Blockwall must be corefilled / reinforced 8 is to be designed 8 detailed in accordance with NZS4230 or NZS4229.
- 4. Minimum corefill concrete strength = 17.5MPa.

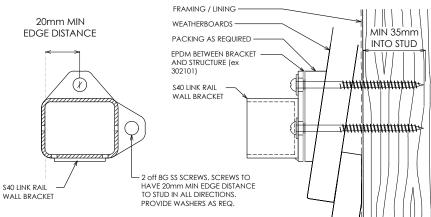


S40-07 S40 RAIL - END BRACKET WEATHERBOARD ATTACHMENT

All fixings to be stainless steel

NOTES:

- Timber stud wall is to be designed by project structural engineer for loads imposed by balustrade. ULS point load, n* = 0.9kN - inwards, outwards or down.
- 2. Minimum stud size = 90x45.
- 3. Minimum timber grade = SG8.
- Timber stud wall to be designed θ detailed in accordance with NZS3603 or NZS3604.

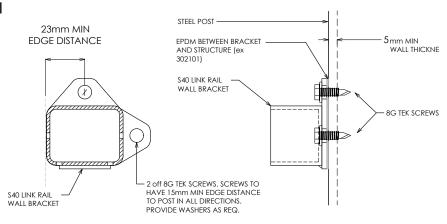


S40-08 S40 RAIL - END BRACKET STEEL POST ATTACHMENT

All fixings to be stainless steel

NOTES:

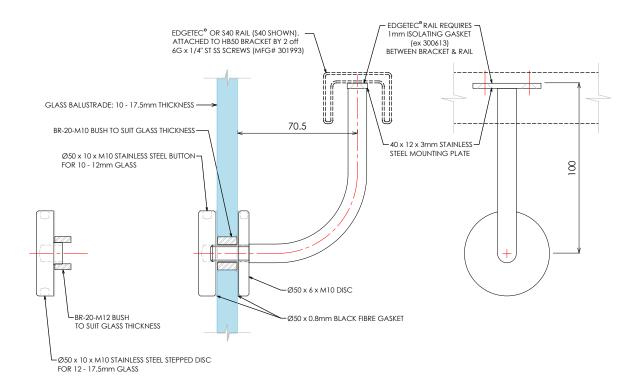
- Steel post is to be designed by project structural engineer for loads imposed by balustrade. ULS point load, n* = 0.9kN - inwards, outwards or down.
- 2. Building designer to ensure durability requirements of connection are met.
- 3. Minimum steel post wall thickness = 5mm.
- 4. Minimum steel grade = 300MPa.



Hb50 Rail Brackets

HB50-R-90 HANDRAIL BRACKET

All fixings to be stainless steel



HB50-S-90 HANDRAIL BRACKET

All fixings to be stainless steel

